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 1999-04 FORD F250/350 SUPER DUTY
 FTS409 2 WHEEL DRIVE RADIUS ARM KIT

PARTS LIST:

FTS409 Radius Arm Kit 98-04 F-250/350 2WD		
Qua	Part #	Description
1	FT30340	Hdwr Sub-Assembly
1	FT409DBK	Radius Arm Driver
1	FT409PBK	Radius Arm Passenger

FT30340 Hdwr Sub-Assembly Kit		
Qua	Part #	Description
4	50000005052	1/2" SAE Flat Washer
2	50130003052	1/2"-13 Ny-Lock Nut
2	50133501052	1/2"-13 X 3 3/4" Bolt
4	FT1006	Bushing
2	FT409-101	Sleeve
2	FT84	Grease Fitting 1/4"-28
1	FTAS12	Fabtech Sticker
1	FTAS16	Driver Warning
1	FTREGCARD	Reg. Card
2	FTLUBE	Lube
2	FT409i	Instructions Sheet

CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST ABOVE BEFORE BEGINNING INSTALLATION OF THE KIT. IF ANY PIECES ARE MISSING, CONTACT FABTECH AT 909-597-7800

TOOL LIST:

FLOOR JACK

JACK STANDS

ASSORTED METRIC AND S. A. E. WRENCHES AND SOCKETS

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION.

WARNING: FABTECH RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING WITH COIL SPRINGS TO AVOID ANY POSSIBILITY OF INJURY.

THIS KIT MUST BE INSTALLED WITH THE FTS410 DROP BRACKET KIT AND FTS131 COIL SPRINGS.

INSTRUCTIONS:

1. Disconnect the negative terminal on the battery. Jack up the front end of the truck and support the frame, at the front frame rails, with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE.** Remove the front tires.
2. Starting on the passenger side of the truck, remove the brake caliper and tie it up out of the way. **DO NOT ALLOW THE CALIPERS TO HANG FROM THE BRAKE LINES!** Remove the front shock and the sway bar end link. Loosen the I Beam pivot bolt, **DO NOT REMOVE THE BOLTS FROM THE I BEAM BRACKET.**
3. Support the I beam with a jack and remove the J clip at the top of the coil spring. Lower the floor jack supporting the I beam and remove the nut at the bottom of the coil spring. Set the coil, retaining washer, insulator and lower washer aside. Remove the bolt securing the radius arm to the radius arm mount and the bolt securing the radius arm to the I Beam. Separate the radius arm from the I Beam.
4. Take the passenger side radius arm, offset inboard with the bent tube at the bottom of the radius arm, insert two of the supplied radius arm bushings and one of the sleeves. Be sure to thoroughly lubricate all of the bushings and sleeves using the supplied silicon lube. Slide the radius arm over the I Beam and into the radius arm mount. Insert the 3/4" I Beam bolt through the bottom of the beam and insert the original radius arm pivot bolt through the radius arm bushing, hand tighten both fasteners. Put a small amount of grease on the threads of the I Beam bolt. Torque the radius arm bolt, followed by the I Beam bolt to factory specs.
5. Repeat steps two through four on the driver's side of the truck.
6. Reinstall the coil springs, replacing the coil insulators and washers the same way you removed them, as well as the J clips at the top of the coils. Reinstall the front shocks, brake calipers, sway bar end links and front tires. Torque the wheel lugs to factory specs. Set the truck back on the ground. Retorque the I Beam pivot bolts to factory specs and check the torque on all fasteners. Double check the toe-in and reset it to factory specs if necessary. We recommend driving the truck for fifty miles and then having it aligned to factory specs.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.

For technical assistance call: 909-597-7800

Product Warranty and Warnings-

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powdercoating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturers production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's catalog are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown in our current catalog. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

Fabtech reserves the right to supercede, discontinue, change the design, finish, part number and, or application of parts when deemed necessary without written notice. Fabtech is not responsible for misprints or typographical errors within the catalog or price sheet.