



[www.fabtechmotorsports.com](http://www.fabtechmotorsports.com)

*4" 1997-2006 JEEP TJ 4WD  
UPPER LINK ARM KIT  
FTS94000BK  
PARTS LIST*

**PARTS LIST:**

- 2 EA. Front upper link arms FT50020**
- 1 EA. Driver rear upper link arm FT50021**
- 1 EA. Passenger rear upper link arm FT50028**
- 6 EA. Zerk Fittings**

**DO NOT ALTER THE FINISH OF THESE COMPONENTS, EXAMPLE- CHROMING, ZINC PLATING OR PAINTING. CHANGING THE FINISH CAN CAUSE STRUCTURAL FATIGUE OF COMPONENTS.**

**CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST ABOVE BEFORE BEGINNING INSTALLATION OF THE KIT. IF ANY PIECES ARE MISSING, CONTACT FABTECH AT 909-597-7800**

**TOOL LIST: (NOT INCLUDED)**

- **FLOOR JACK & JACK STANDS**
- **ASSORTED METRIC AND S.A.E SOCKETS, & WRENCHES**
- **TORQUE WRENCH**

**VEHICLES THAT WILL RECEIVE OVERSIZED TIRES SHOULD CHECK BALL JOINTS, TIE RODS ENDS AND IDLER ARM EVERY 2500-5000 MILES FOR WEAR AND REPLACE AS NEEDED**

**READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED, SEVERE FRAME, DRIVELINE AND / OR SUSPENSION DAMAGE MAY RESULT.**

**NOTE- PRIOR TO THE INSTALLATION OF THIS SUSPENSION SYSTEM A FRONT END ALIGNMENT MUST BE PERFORMED AND RECORDED. DO NOT INSTALL THIS SYSTEM IF THE VEHICLE ALIGNMENT IS NOT WITHIN FACTORY SPECIFICATIONS. CHECK FOR FRAME AND SUSPENSION DAMAGE PRIOR TO INSTALLATION. THIS SUSPENSION SYSTEM DOES NOT REQUIRE WELDING FOR INSTALLATION. DO NOT WELD ANY OF THESE COMPONENTS.**

## **FRONT SUSPENSION** **INSTRUCTIONS:**

1. Disconnect the negative terminal on the battery. With the vehicle on level ground set the emergency brake and block the rear tires. Jack up the front end of the truck and support the frame rails with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Remove the front tires. Support the front axle, do not allow to hang freely.
2. Remove the front lower track bar bolt and pull trac bar free from frame mount, save hardware.
3. Remove the front shocks and save hardware.
4. Remove the front coil springs and save.
5. Locate the factory upper link arm and remove. Discard link and save hardware.
6. Locate the new Fabtech upper link arm FT50020. Install one of the supplied zerck fittings into the link arm on the end with the barrel. Using the factory hardware first install on the factory frame mount, than install onto axel mount. Torque both mounts to 55 ft lbs. SEE PHOTO BELOW. **NOTE: THE GUSSETS ON THE NEW FABTECH LINK ARM MUST BE FACING DOWN. SEE PHOTO BELOW.**



7. Repeat steps two through six on passenger side of the truck.
8. Reinstall the coil springs.
9. Reinstall the shocks using the original hardware.
10. Reinstall the lower track bar bolt, and torque to 55 ft lbs.
11. Install front tires and wheels. Torque lug nuts to wheel manufacturers specifications.

## **REAR SUSPENSION** **INSTRUCTIONS:**

12. Jack up the rear end of the vehicle and support the frame rails just in front of the rear bumper with jack stands. **NEVER WORK UNDER AN UNSUPPORTED VEHICLE!** Remove the rear tires. Support the rear axle, do not allow to hang freely.
13. Working from the driver side of the truck, Remove the lower bolt from the track bar and save. Pull trac bar free from mount.
14. Remove the shocks and save hardware.
15. Remove the rear coil springs and save.
16. Locate the factory upper link arm remove the emergency brake cable tab, save hardware.
17. Locate the factory upper link arm, remove and discard link and factory hardware.
18. Locate the new Fabtech upper link arm FT50021. Install one of the supplied zerck fittings into each end of the link arms. Using the factory hardware, install the new Fabtech link arm into the factory frame mount, than on to the factory axle mount. Torque both mounts to 55 ft lbs. **When installing the upper links make sure the brake tab is facing down and inward. SEE PHOTO BELOW.**



19. Attach the factory emergency brake cable tab to new Fabtech upper link arm using factory hardware.
20. Repeat steps thirteen through nineteen on the passenger side of the truck.
21. Reinstall the coil springs.
22. Reinstall the shocks, using the original hardware.
23. Reinstall the lower track bar bolt and torque to 74 ft lbs.
24. Install rear tires and wheels. Torque the lug nuts to the wheel manufactures specifications.
25. Recheck all nuts and bolts for proper torque specifications before driving. Realign truck to factory specifications and drive truck. Re-adjust headlights.

26. Using a grease gun, grease all the zerk fittings on of the link arms, front and rear.

**RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 50 MILES AND PERIODICALLY THEREAFTER.**

For technical assistance call: 909-597-7800

### Product Warranty and Warnings-

Fabtech provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following Fabtech items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Take apart shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

Fabtech does not warrant any product for finish, alterations, modifications and/or installation contrary to Fabtech's instructions. Alterations to the finish of the parts including but not limited to painting, powdercoating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

Fabtech products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death. Fabtech front end Desert Guards may impair the deployment or operation of vehicles equipped with supplemental restraining systems/air bag systems and should not be installed if the vehicle is equipped as so.

Fabtech makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturers production changes and/or inconsistencies by the auto manufacturer, Fabtech cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in Fabtech's catalog are only a guideline for street driving with noted fender trimming. Fabtech is not responsible for damages to the vehicle's body or tires.

Fabtech's obligation under this warranty is limited to the repair or replacement, at Fabtech option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. Fabtech is not responsible for damages and/or warranty of other vehicle parts related or non related to the installed Fabtech product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by Fabtech.

Fabtech suspension components must be installed as a complete system including shocks as shown in our current catalog. All warranties will become void if Fabtech parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. Fabtech does not warrant products not manufactured by Fabtech.

Installation of Fabtech product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of Fabtech products with the consumer prior to purchase.

Fabtech reserves the right to supercede, discontinue, change the design, finish, part number and, or application of parts when deemed necessary without written notice. Fabtech is not responsible for misprints or typographical errors within the catalog or price sheet.

Instruction Sheet Part #- FT94000i

07/07/08AM